

## GRAND OLE FLAG PANEL QUILT

FINISHED QUILT SIZE 67" $\times 78^{\prime \prime}$
Please read all instructions before beginning the project. Yardage calculated using a 42" usable width of fabric.

Please note that prewashing can shrink $100 \%$ cotton fabric. Always verify after washing and drying that there is still 42" of usable width available. Shrinkage can affect the size of panel motifs and fussy cutting sizes may need to be adjusted. If this is the case, add strips around the edge of the fussy cut piece to create a pieced unit that matches the size of the fussy cut dimensions given in the cutting instructions.

## GENERAL INSTRUCTIONS

Please visit www.rileyblakedesigns.com/pattern-updates for any revisions before starting this project. This pattern requires a basic knowledge of quilting techniques and terminology. The quilt and block diagrams portrayed are virtual images. The layout and look of your project may differ when using actual fabric.

Measurements include $1 / 4^{\prime \prime}$ seam allowance. Sew with RST unless stated otherwise. Refer to the quilt layout diagram for placement of the prints. Press seams open unless otherwise indicated. Dimensions listed in steps are unfinished sizes unless stated otherwise.

WOF = Width of Fabric
RST = Right Sides Together
HST = Half Square Triangle

## FABRIC REQUIREMENTS

All fabrics are from the American Beauty collection unless otherwise indicated.
(1) P14450-PANEL American Beauty Flag Panel
$1 / 2$ yard C14441-NAVY Floral
½ yard C14441-STORM Floral
3/4 yard C14444-STORM Tonal
$11 / 3$ yards C14440-STORM Main
$13 / 8$ yards C14448-NAVY Geo*
*includes Binding
$3 / 4$ yard C120-CLOUD Confetti Cottons Solid

## OTHER SUPPLIES

$21 / 8$ yards WB14452-WHITE Dresden Wide Back Batting 76" $\times 87$ "
Basic Sewing Supplies

## CUTTING INSTRUCTIONS

Please read all pattern instructions before cutting fabrics. Use a straight edge ruler and rotary cutter to cut your fabrics and label all cuts as noted.


American Beauty Flag Panel Trim panel to $431 / 2^{\prime \prime} \times 351 / 2^{\prime \prime}$.


## Navy Floral

Cut (4) $31 / 2^{\prime \prime} \times$ WOF strips; subcut:
(48) $31 / 2^{\prime \prime} \times 31 / 22^{\prime \prime}$ squares, label A.


## Storm Floral

Cut (4) $31 / 2^{\prime \prime} \times$ WOF strips; subcut:
(48) $31 / 2^{\prime \prime} \times 311 / 2^{\prime \prime}$ squares, label B.


Storm Tonal
Cut (3) $5^{\prime \prime} \times$ WOF strips.
Cut (2) $4 \frac{1}{2} 2^{\prime \prime} \times$ WOF strips; subcut:
(2) $4 \frac{1}{2}{ }^{\prime \prime} \times 37 \frac{1}{2}{ }^{\prime \prime}$ strips.


## Storm Main

Cut (7) $6 ½ \times$ WOF strips.


Navy Geo
Cut (16) $1 \frac{1}{2 \prime \prime} \times$ WOF strips.
Subcut (3) strips into (10) $1 \frac{1}{2} 2^{\prime \prime} \times 8 \frac{1}{2}$ " strips for
Star Block Sashing.
Set aside (13) WOF strips for sashing.
Cut (8) $21 / 2^{\prime \prime} \times$ WOF strips; set aside for binding.

Cloud Confetti Cottons Solid
Cut (4) $31 / 2^{\prime \prime} \times$ WOF strips; subcut:
(48) $31 / 2^{\prime \prime} \times 3 \frac{1}{2} 2^{\prime \prime}$ squares, label C.

Cut (3) $21 / 2^{\prime \prime} \times$ WOF strips; subcut:
(48) $211 / 2^{\prime \prime} \times 2 \frac{1}{2}$ " squares, label $D$.

## SEWING TECHNIQUES

General sewing techniques that are used in this pattern are shown below. These methods will be referenced throughout the pattern in their abbreviated form.

## 2-AT-A-TIME HALF SQUARE TRIANGLE METHOD (HST)

Place (2) squares RST. Draw a diagonal line on the wrong side of one square. Stitch $1 / 4$ " on each side of the drawn line. Cut on the drawn line to create (2) HSTs. Press toward the darker fabric. Trim HSTs to desired size.


## BLOCK ASSEMBLY

1. Using the HST method, pair (1) A square with
(1) C square to form (2) E HST Units. Trim to $2 \frac{1}{2} 2^{\prime \prime}$ square. Repeat (24) times to create a total of (48) E HST Units.


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6. Gather (2) H Units and (2) I Units. Sew RST as shown below, paying attention to the orientation of each Unit. Press. Star Block should measure $81 / 2^{\prime \prime} \times 81 / 2^{\prime \prime}$. Repeat to create a total of (12) Star Blocks.


## QUILT ASSEMBLY

7. Gather (10) $1 \frac{1}{1} 2^{\prime \prime} \times 8 \frac{1}{2} 2^{\prime \prime}$ Navy Geo strips. Sew (5) strips RST between (6) Star Blocks, alternating between Star Blocks and strips as shown below. Press toward the strips. Star Block Row should measure $531 / 22^{\prime \prime} \times 81 / 2^{\prime \prime}$. Repeat with the remaining (5) strips and (6) Star Blocks for a total of (2) Star Block Rows.

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8. Gather (6) $1 \frac{1 ⁄ 2}{}{ }^{\prime \prime} \times$ WOF Navy Geo strips. Sew strips RST, end-to-end, to form one long strip. Press. From this long strip, cut (4) $1 \frac{1}{2 \prime} 2^{\prime \prime} \times 531 / 2^{\prime \prime}$ strips and (1) $11 / 2^{\prime \prime} \times 351 / 2^{\prime \prime}$ strip. Set the $1 \frac{1}{2} 2^{\prime \prime} \times 35 \frac{1}{2} 2^{\prime \prime}$ strip aside.
9. Gather (1) Star Block Row and (2) $1 \frac{1}{2} 2^{\prime \prime} \times 531 / 2^{\prime \prime}$ Navy Geo strips. Sew strips RST to the top and bottom of the Star Block Row as shown below. Press toward the strips. Star Block Row should now measure $531 / 2^{\prime \prime} \times 101 / 2^{\prime \prime}$. Repeat with remaining Star Block Row and $1 \frac{1}{2} 2^{\prime \prime} \times 531 / 22^{\prime \prime}$ Navy Geo strips for a total of (2) Star Block Rows with borders. Set aside.

10. Gather (3) $1 \frac{1}{2} 2^{\prime \prime} \times$ WOF Navy Geo strips. Sew strips RST, end-to-end, to form one long strip. Press. From this long strip, cut (2) $1 \frac{1}{2} 2^{\prime \prime} \times 451 / 22^{\prime \prime}$ strips and (1) $11 / 2^{\prime \prime} \times 351 / 22^{\prime \prime}$ strip. Gather the $1 \frac{1}{2} 2^{\prime \prime} \times 35 \frac{1}{2} 2^{\prime \prime}$ strip cut in step 8 .
11. Gather Panel and sew (2) $1 \frac{1}{1} 2^{\prime \prime} \times 35 \frac{1}{2 \prime \prime}$ strips RST to each side as shown below. Press toward the strips. Panel should measure $451 / 2^{\prime \prime} \times 351 / 2^{\prime \prime}$.

12. Sew (2) $1 \frac{1}{2} 2^{\prime \prime} \times 451 / 22^{\prime \prime}$ strips RST to the top and bottom of the Panel as shown below. Press toward the strips. Panel should measure $451 / 22^{\prime \prime} \times 371 / 22^{\prime \prime}$.


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13. Gather (2) $41 / 2^{\prime \prime} \times 371 / 2^{\prime \prime}$ Storm Tonal strips. Sew RST to each side of the Panel. Press toward the strips. Panel should measure $531 / 2^{\prime \prime} \times 371 / 2^{\prime \prime}$.

14. Gather (3) $5^{\prime \prime} \times$ WOF Storm Tonal strips. Sew strips RST, end-to-end, to form one long strip. Press. From this long strip, cut (2) $5^{\prime \prime} \times 5311 / 2$ " strips.
15. Sew these strips RST to the top and bottom of the Panel. Press toward the strips. Panel should measure $531 / 2^{\prime \prime} \times 461 / 2^{\prime \prime}$.

16. Gather (2) Star Block Rows with borders. Sew Star Block Rows RST to the top and bottom of the Panel as shown below. Press toward the Storm Tonal border. Quilt top should measure $531 / 2^{\prime \prime} \times 661 / 2^{\prime \prime}$.

17. Gather (4) $1 \frac{1 ⁄ 2 "}{}{ }^{\prime \prime} \times$ WOF Navy Geo strips. Sew strips RST, end-to-end, to form one long strip. Press. From this long strip, cut (2) $1 \frac{1}{2} 2^{\prime \prime} \times 661 / 22^{\prime \prime}$ strips.
18. Sew these strips RST to the sides of the quilt top. Press toward the Navy Geo strips. Quilt top should measure $551 / 2^{\prime \prime} \times 661 / 2^{\prime \prime}$.


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19. Gather (7) $6 \frac{1}{2 \prime} \times$ WOF Storm Main strips. Sew strips RST, end-to-end, to form one long strip. Press. From this long strip, cut (2) $61 / 2^{\prime \prime} \times 661 / 2^{\prime \prime}$ strips and (2) $6 \frac{1}{2} 2^{\prime \prime} \times 67 \frac{1}{2}{ }^{\prime \prime}$ strips.
20. Sew (2) $6 \frac{1}{2} 2^{\prime \prime} \times 66 \frac{1}{2}$ " strips RST to the sides of the quilt top. Press toward the strips. Quilt top should measure $671 / 2^{\prime \prime} \times 661 / 2^{\prime \prime}$.

21. Sew (2) $6 \frac{1}{2} / 2^{\prime \prime} \times 67 \frac{1}{2} /{ }^{\prime \prime}$ strips RST to the top and bottom of the quilt top. Press toward the strips. Quilt top should measure $671 / 2^{\prime \prime} \times 781 / 2^{\prime \prime}$.



## FINISHING INSTRUCTIONS

Finish your quilt by layering the quilt top, batting, and backing. Baste quilt layers together and quilt as desired. Bind with the Navy Geo binding strips.

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## GRAND OLE FLAG PANEL QUILT

QUILT LAYOUT DIAGRAM

67" $\times 78^{\prime \prime}$



