

# American Truckers

• A Free Project Sheet •  
• NOT FOR RESALE •

By Robert Giordano

Quilt Design by Heidi Pridemore



Quilt 1

Skill Level: Advanced Beginner



Henry Glass & Co., Inc.



facebook

Finished Quilt Size: 67" x 75"  
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Finished Quilt Size: 67" x 75"

## Fabrics in the Collection



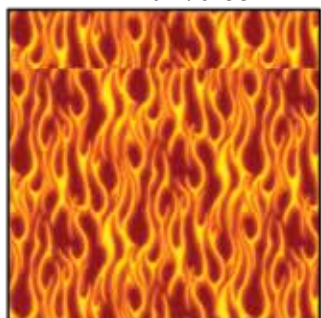
American Flag Packed  
Red – 9476-88



Tossed Allover Trucks  
Silver – 9477-90



Border Stripe  
Silver – 9478-90



Flame  
Flame – 9479-85



Patriotic Phrases  
Red – 9480-88



Tossed Star  
Navy – 9481-77



Truck Parts  
Red – 9482-88



Monster Truck Blocks  
Navy – 9483-77



Monster Trucks Banner Panel  
Silver – 9484P-90

Select Fabric from  
Modern Melody Basics



Navy  
1063-77

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## Materials

1 panel	Monster Trucks Banner Panel - Silver (A)	9484P-90
1 ¼ yards	Tossed Stars - Navy (B)	9481-77
1 ⅜ yards	Patriotic Phrases - Red (C)	9480-88
⅞ yard	American Flag Packed - Red (D)	9476-88
1 ⅜ yards	Border Stripe - Silver (E)	9478-90
1 yard	Monster Truck Blocks - Navy (F)	9483-77
⅔ yard	Modern Melody Basics - Navy (G)	1063-77*
4 ¼ yards	Tossed Allover Trucks - Silver (Backing)	9477-90

\*Includes binding

## Cutting Instructions

Please note: All strips are cut across the width of fabric (WOF) from selvage to selvage edge unless otherwise noted.

### From the Monster Trucks Banner Panel - Silver (A):

- Fussy cut (1) 33 ½" x 41 ½" rectangle, centered on the panel.

### From the Tossed Stars - Navy (B), cut:

- (2) 2" x 41 ½" WOF strips, piece as needed.
- (2) 2" x 36 ½" WOF strips.
- (4) 2" x WOF strips. Sub-cut (8) 2" x 15" strips.
- (4) 2" x WOF strips. Sub-cut (8) 2" x 18" strips.
- (5) 1 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (4) 1 ½" x 43 ½" strips.
- (4) 1 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (4) 1 ½" x 35 ½" strips.

### From the Patriotic Phrases - Red (C), cut:

- (2) 3 ½" x 43 ½" Length of Fabric (LOF) strips.
- From the remaining fabric, cut (2) 3 ½" x 35 ½" WOF strips, piece as needed.

### From the American Flag Packed - Red (D), cut:

- (3) 5 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 5 ½" x 43 ½" strips.
- (2) 5 ½" x 35 ½" strips.

### From the Border Stripe - Silver (E), fussy cut:

- (2) 6 ½" x 43 ½" LOF strips, centered on a row of trucks
- (2) 6 ½" x 35 ½" LOF strips, centered on a row of trucks.

### From the Monster Truck Blocks - Navy (F):

- Fussy cut (4) 15" squares, each centered on a truck.

### From the Modern Melody Basics - Navy (G), cut:

- (8) 2 ½" x WOF strips for the binding.

### From the Tossed Allover Trucks - Silver (Backing), cut:

- (2) 75" x WOF strips for the backing. Sew the strips together and trim to make the 75" x 83" back.

## Block Assembly

Note: The arrows in figures represent the fabric print direction. Pay attention to the fabric and unit orientations when assembling the various components.

- Sew (1) 2" x 41 ½" Fabric B strip to each side of the 33 ½" x 41 ½" Fabric A panel. Sew (1) 2" x 36 ½" Fabric B strip to the top and to the bottom of the Fabric A panel to make the Center Block (Fig. 1). **Trim the block to measure 35 ½" x 43 ½"**.

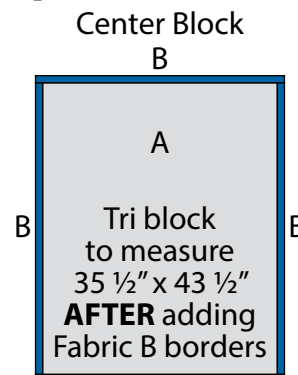


Fig. 1 B

- Sew (1) 2" x 15" Fabric B strip to each side of (1) 15" Fabric F square. Sew (1) 2" x 18" Fabric B strip to the top and to the bottom of the Fabric F square to make (1) Block One square (Fig. 2). **Trim the block to measure 16 ½" x 16 ½"**. Repeat to make (4) Block One squares total.

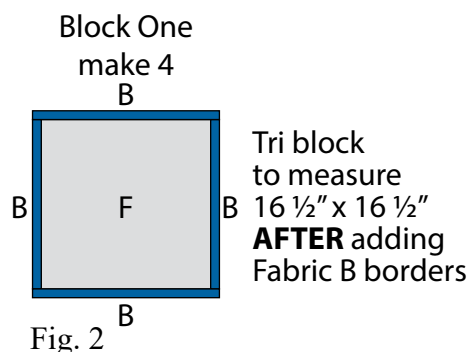


Fig. 2 B

- Sew together (1) 6 ½" x 43 ½" Fabric E strip, (1) 1 ½" x 43 ½" Fabric B strip, (1) 5 ½" x 43 ½" Fabric D strip, (1) 1 ½" x 43 ½" Fabric B strip and (1) 3 ½" x 43 ½" Fabric C strip, lengthwise and in that order from left to right, to make the Left Side Border (Fig. 3).

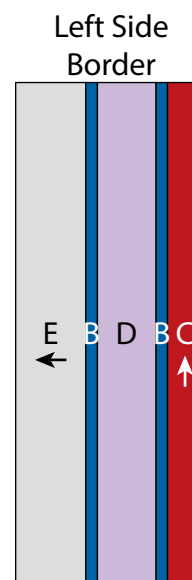


Fig. 3

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4. Sew together (1)  $3\frac{1}{2}$ " x  $43\frac{1}{2}$ " Fabric C strip, (1)  $1\frac{1}{2}$ " x  $43\frac{1}{2}$ " Fabric B strip, (1)  $5\frac{1}{2}$ " x  $43\frac{1}{2}$ " Fabric D strip, (1)  $1\frac{1}{2}$ " x  $43\frac{1}{2}$ " Fabric B strip and (1)  $6\frac{1}{2}$ " x  $43\frac{1}{2}$ " Fabric E strip, lengthwise and in that order from left to right, to make the Right Side Border (Fig. 4).

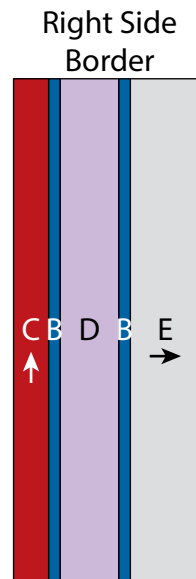


Fig. 4

5. Sew together (1)  $6\frac{1}{2}$ " x  $35\frac{1}{2}$ " Fabric E strip, (1)  $1\frac{1}{2}$ " x  $35\frac{1}{2}$ " Fabric B strip, (1)  $5\frac{1}{2}$ " x  $35\frac{1}{2}$ " Fabric D strip, (1)  $1\frac{1}{2}$ " x  $35\frac{1}{2}$ " Fabric B strip and (1)  $3\frac{1}{2}$ " x  $35\frac{1}{2}$ " Fabric C strip, lengthwise and in that order from top to bottom. Sew (1) Block One square to each end of the newly sewn strip to make the Top Border (Fig. 5).

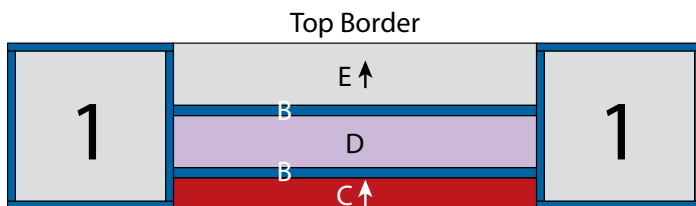


Fig. 5

6. Sew together (1)  $3\frac{1}{2}$ " x  $35\frac{1}{2}$ " Fabric C strip, (1)  $1\frac{1}{2}$ " x  $35\frac{1}{2}$ " Fabric B strip, (1)  $5\frac{1}{2}$ " x  $35\frac{1}{2}$ " Fabric D strip (1)  $1\frac{1}{2}$ " x  $35\frac{1}{2}$ " Fabric B strip and (1)  $6\frac{1}{2}$ " x  $35\frac{1}{2}$ " Fabric E strip, lengthwise and in that order from top to bottom. Sew (1) Block One square to each end of the newly sewn strip to make the Bottom Border (Fig. 6).

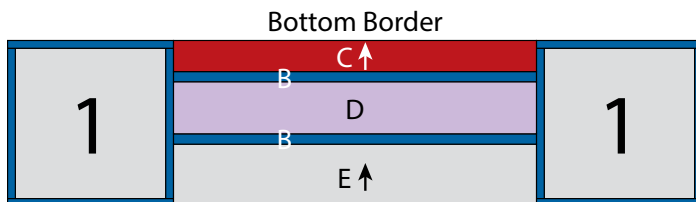


Fig. 6

## Quilt Top Assembly

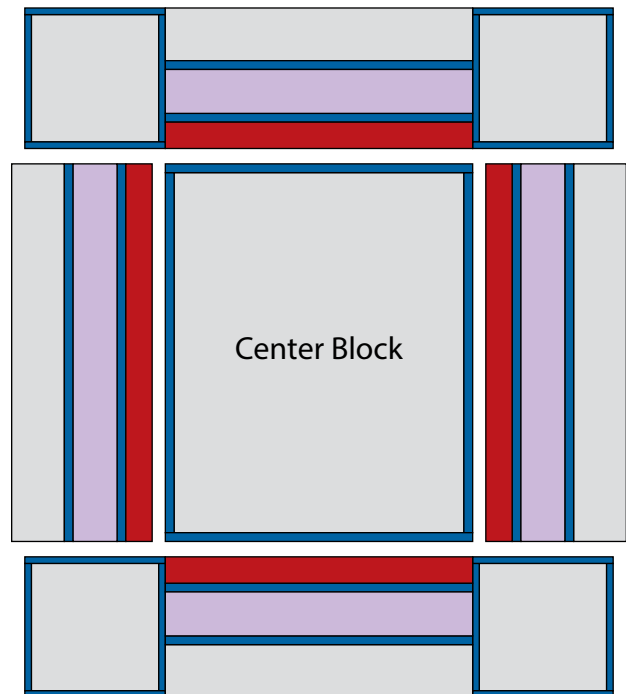
(Follow the Quilt Layout while assembling the quilt top.)

7. Sew the Left Side Border and Right Side Border to the left and to the right of the Center Block. Sew the Top Border and Bottom Border to the top and to the bottom of the Center Block to make the quilt top.

8. Layer and quilt as desired.

9. Sew the (8)  $2\frac{1}{2}$ " x WOF Fabric G strips together, end to end with 45-degree seams, to make the binding. Fold this long strip in half lengthwise with wrong sides together and press.

10. Bind as desired.



Quilt Layout

Every effort has been made to ensure that all projects are error free. All the information is presented in good faith, however no warranty can be given nor results guaranteed as we have no control over the execution of instructions. Therefore, we assume no responsibility for the use of this information or damages that may occur as a result. When errors are brought to our attention, we make every effort to correct and post a revision as soon as possible. Please make sure to check [www.henryglassfabrics.net](http://www.henryglassfabrics.net) for pattern updates prior to starting the project. We also recommend that you test the project prior to cutting for kits. Finally, all free projects are intended to remain free to you and are not for resale.

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